

CLAIMS:

1. A speaker cabinet composed of a mixture of a non-chlorinated resin and a cellulose powder, wherein the powder consists of particles
5 whose diameters are included in a range from about $5 \mu m$ to $500 \mu m$.
2. A speaker cabinet as defined in claim 1, wherein content by weight of the cellulose powder in the mixture is from about 30 % to 70 %.
3. A speaker cabinet as defined in claim 1 or 2, wherein the resin is selected from the group consisting of polyolefin resins, polyester resins and
10 polystyrene resins.
4. A speaker cabinet as defined in claim 1, 2 or 3, wherein the cellulose powder is surface-treated to increase affinity for the non-chlorinated resin.
5. A speaker cabinet as defined in any one of the preceding claims 1
15 to 4, wherein the mixture is colored with a colorant.
6. A speaker cabinet as defined in claim 1, 2 or 4, wherein the cellulose powder has an intrinsic perfume, and the mixture is molded at a temperature within a range from $160^{\circ}C$ to $200^{\circ}C$.
7. A speaker cabinet as defined in any one of the preceding claims 1
20 to 6, wherein the cellulose powder is surface-esterified using a polybasic acid anhydride so as to increase affinity for the non-chlorinated resin.
8. A speaker cabinet as defined in any one of the preceding claims 1 to 7, the mixture of the non-chlorinated resin and a esterified cellulose powder further comprises an organic peroxide.

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